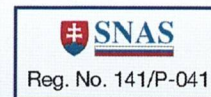




PRVÁ ZVÁRAČSKÁ, a. s.
FIRST WELDING, Inc.



Certification Body for Products accredited
by the Slovak National Accreditation Service according to ISO/IEC 17065:2012

CERTIFICATE

Fusion welding of metallic materials
according to the standard EN ISO 3834-2:2021

PZ 0587 03834 002 P0759 SK

certification body for products hereby confirms that the company



Oleo Buffers India Private Limited

**Plot No. 32 & 33, KIADB Hi-Tech Hardware Park, 7th Main Road,
Mahadevakodigehalli, Bengaluru Urban, Karnataka - 562 149, India**
CIN: U29268KA2010FTC115517

units/facilities of the organization fall within the scope of certification:
**Plot No. 39/9 - PI, KIADB Aerospace Park Industrial Area, Bhattarmarehalli,
Budigere, Devanahalli Taluk Bengaluru Urban, Karnataka - 562 129, India**

fulfills requirements according to

EN ISO 3834-2

**Manufacture & Supply of Energy Absorption Modules, Anti-Climbers, Crash Buffers,
Buffer Stop, Industrial Buffers, Elevator Buffers, Couplers, Capsules and allied Welded
Components & Assemblies**

in the range indicated in the annex.

Validity: **15.07.2026 until 14.07.2029**

In Bratislava on **15.07.2026**

Place and date of issue

Lead auditor: Kannayeram Gnanapandithan, IWE



Certified since: **15.07.2026**

Ing. Štefan Furik, IWE
Head of certification body



ANNEX TO THE CERTIFICATE

PZ 0587 03834 002 P0759 SK

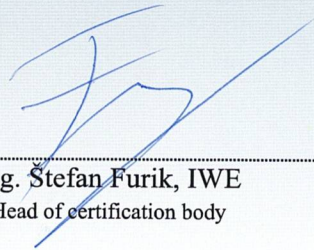
Scope of certificate:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
WPQR 0005 (EN ISO 15614-1)	135	1.2	P/T/FW: t: 3 - 24 a: 3,45 - 6,9 D: ≥ 84
WPQR-01-02 (EN ISO 15614-1)	135	1.2	P/FW: t: ≥ 5 a: no restriction
WPQR-OI-0009 (EN ISO 15614-1)	135	1.2	P/T/FW: t ₁ : 3 - 25 t ₂ : ≥ 5 a: no restriction D: ≥ 109,5
WPQR-OI-01 (EN ISO 15614-1)	135	1.2	P/FW: t ₁ : 3 - 20 t ₂ : 3 - 40 a: 3,18 - 6,36
WPQR-OI-03 (EN ISO 15614-1)	135	1.2	P/T-joint: t: 8 - 32 (≤ 32)
WPQR-OI-04 (EN ISO 15614-1)	135	1.2	P/BW: t: 8 - 32 (≤ 32) D: >500 D: >150 PC, rot.:PA,PF
WPQR-OIT-0006A (EN ISO 15613)	135	1.2	P/T/T-joint: t ₁ : 3 - 24 (≤ 18) t ₂ : 6,25 - 25 D: ≥ 109,5
WPQR-OIT-0007 (EN ISO 15613)	135	1.2	T/FW: t ₁ : 3 - 12 t ₂ : 3 - 32 a: 3,15 - 6,3 D ₁ : ≥ 21,5 D ₂ : ≥ 119
WPQR-OIT-0008 (EN ISO 15613)	135	1.2	P/T/T-joint: t ₁ : 8 - 32 (≤ 19,2) t ₂ : 15 - 60 D: ≥ 119
WPQR-OIT-0010 (EN ISO 15614-1)	135	1.2	P/FW: t: 3 - 32 a: no restriction
WPQR-OIT-0011 (EN ISO 15613)	135	1.2	P/T-joint: t ₁ : 25 - 100 (≤ 20) t ₂ : 10 - 40



In Bratislava on 15.07.2026

Place and date of issue


Ing. Štefan Furik, IWE
Head of certification body

General provisions:

The General Terms and Conditions of the PRVÁ ZVÁRAČSKÁ, a. s. apply in the currently valid version.

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA



ANNEX TO THE CERTIFICATE

PZ 0587 03834 002 P0759 SK

Scope of certification:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
WPQR-OIT-0013 (EN ISO 15614-1)	135	1.2	P/FW: t: 3 - 24 a: no restriction
WPQR-OIT-0015 (EN ISO 15613)	135	1.2	P/BW: t ₁ : 25 - 100 (≤24) D: >500 t ₂ : 10 - 40 D: >150 PC, rot.:PA,PF
WPQR-OIT-014 (EN ISO 15614-1)	135	1.2	P/FW: t ₁ : 3 - 20 a: 3,15 - 6,3 t ₂ : 3 - 40
WPQR-OIT-016 (EN ISO 15614-1)	135	1.2	P/BW: t: 8 - 32 (≤32) D: >500 D: >150 PC, rot.:PA,PF
WPQR-OIT-017 (EN ISO 15614-1)	135	1.2	P/T-joint: t: 8 - 32 (≤32)
WPQR-OIT-018 (EN ISO 15613)	135	1.2	P/T/T-joint: t ₁ : 8 - 32 (≤32) D: ≥ 109,5 t ₂ : 9 - 36
WPQR-OIT-019 (EN ISO 15613)	135	1.2	P/T/T-joint: t ₁ : 9 - 36 (≤36) D: ≥ 109,5 t ₂ : 12,5 - 50
WPQR-OIT-020 (EN ISO 15614-1)	135	3.1	P/FW: t ₁ : 3 - 20 a: 4,28 - 8,55 t ₂ : 3 - 16
WPQR-OIT-021 (EN ISO 15614-1)	135	3.1	P/FW: t ₁ : 3 - 20 a: 2,78 - 5,55 t ₂ : ≥ 5

Area of application:

Manufacture & Supply of Energy Absorption Modules, Anti-Climbers, Crash Buffers, Buffer Stop, Industrial Buffers, Elevator Buffers, Couplers, Capsules and allied Welded Components & Assemblies

Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Arjun Mahendran (IWE) - external	Ganesh R (level C)	-

Notes: -

In Bratislava on 15.07.2026

Place and date of issue



Ing. Štefan Furik, IWE
Head of certification body

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