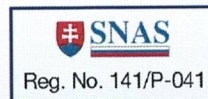




PRVÁ ZVÁRAČSKÁ, a. s.
FIRST WELDING, Inc.



Certification Body for Products accredited
by the Slovak National Accreditation Service according to ISO/IEC 17065:2012

CERTIFICATE

Welding of railway vehicles and components
according to the standard EN 15085-2+A1:2023

PZ 0587 15085 002 P0758 SK

certification body for products hereby confirms that the company



Oleo Buffers India Private Limited

**Plot No. 32 & 33, KIADB Hi-Tech Hardware Park, 7th Main Road,
Mahadevakodigehalli, Bengaluru Urban, Karnataka - 562 149, India**
CIN: U29268KA2010FTC115517

units/facilities of the organization fall within the scope of certification:
**Plot No. 39/9 - PI, KIADB Aerospace Park Industrial Area, Bhattarmarehalli,
Budigere, Devanahalli Taluk Bengaluru Urban, Karnataka - 562 129, India**

fulfills requirements according to

EN 15085-2
classification level CL1 in the type of activity
P(production), S(purchase and supply)

in the range indicated in the annex.

Validity: **15.07.2026 until 14.07.2029**

In Bratislava on **15.07.2026**

Place and date of issue

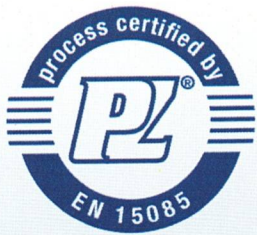
Lead auditor: Kannayeram Gnanapandithan, IWE



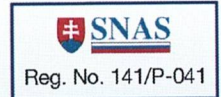
Certified since: **15.07.2026**

Ing. Branislav Šimovič, IWE
Deputy head of certification body





PRVÁ ZVÁRAČSKÁ, a. s.
FIRST WELDING, Inc.



ANNEX TO THE CERTIFICATE

PZ 0587 15085 002 P0758 SK

Scope of certificate:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
WPQR 0005 (EN ISO 15614-1)	135	1.2	P/T/FW: t: 3 - 24 a: 3,45 - 6,9 D: ≥ 84
WPQR-OI-02 (EN ISO 15614-1)	135	1.2	P/FW: t: ≥ 5 a: no restriction
WPQR-OI-0009 (EN ISO 15614-1)	135	1.2	P/T/FW: t ₁ : 3 - 25 t ₂ : ≥ 5 a: no restriction D: ≥ 109,5
WPQR-OI-01 (EN ISO 15614-1)	135	1.2	P/FW: t ₁ : 3 - 20 t ₂ : 3 - 40 a: 3,18 - 6,36
WPQR-OI-03 (EN ISO 15614-1)	135	1.2	P/T-joint: t: 8 - 32 (≤ 32)
WPQR-OI-04 (EN ISO 15614-1)	135	1.2	P/BW: t: 8 - 32 (≤ 32) D: >500 D: >150 PC, rot.:PA,PF
WPQR-OIT-0006A (EN ISO 15613)	135	1.2	P/T-T-joint: t ₁ : 3 - 24 (≤18) t ₂ : 6,25 - 25 D: ≥ 109,5
WPQR-OIT-0007 (EN ISO 15613)	135	1.2	T/FW: t ₁ : 3 - 12 t ₂ : 3 - 32 a: 3,15 - 6,3 D ₁ : ≥ 21,5 D ₂ : ≥ 119
WPQR-OIT-0008 (EN ISO 15613)	135	1.2	P/T-T-joint: t ₁ : 8 - 32 (≤19,2) t ₂ : 15 - 60 D: ≥ 119
WPQR-OIT-0010 (EN ISO 15614-1)	135	1.2	P/FW: t: 3 - 32 a: no restriction
WPQR-OIT-0011 (EN ISO 15613)	135	1.2	P/T-joint: t ₁ : 25 - 100 (≤20) t ₂ : 10 - 40



In Bratislava on 15.07.2026

Place and date of issue

Ing. Branislav Šimovič, IWE

Deputy head of certification body

General provisions:

The General Terms and Conditions of the PRVÁ ZVÁRAČSKÁ, a. s. apply in the currently valid version.

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

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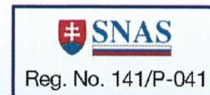
Page 1/2



T0650-CV-25-1_EN



PRVA ZVARAČSKÁ, a. s.
FIRST WELDING, Inc.



ANNEX TO THE CERTIFICATE

PZ 0587 15085 002 P0758 SK

Scope of certification:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)
WPQR-OIT-0013 (EN ISO 15614-1)	135	1.2	P/FW: t: 3 - 24 a: no restriction
WPQR-OIT-0015 (EN ISO 15613)	135	1.2	P/BW: t ₁ : 25 - 100 (≤24) D: >500 t ₂ : 10 - 40 D: >150 PC, rot.:PA,PF
WPQR-OIT-014 (EN ISO 15614-1)	135	1.2	P/FW: t ₁ : 3 - 20 a: 3,15 - 6,3 t ₂ : 3 - 40
WPQR-OIT-016 (EN ISO 15614-1)	135	1.2	P/BW: t: 8 - 32 (≤32) D: >500 D: >150 PC, rot.:PA,PF
WPQR-OIT-017 (EN ISO 15614-1)	135	1.2	P/T-joint: t: 8 - 32 (≤32)
WPQR-OIT-018 (EN ISO 15613)	135	1.2	P/T/T-joint: t ₁ : 8 - 32 (≤32) D: ≥ 109,5 t ₂ : 9 - 36
WPQR-OIT-019 (EN ISO 15613)	135	1.2	P/T/T-joint: t ₁ : 9 - 36 (≤36) D: ≥ 109,5 t ₂ : 12,5 - 50
WPQR-OIT-020 (EN ISO 15614-1)	135	3.1	P/FW: t ₁ : 3 - 20 a: 4,28 - 8,55 t ₂ : 3 - 16
WPQR-OIT-021 (EN ISO 15614-1)	135	3.1	P/FW: t ₁ : 3 - 20 a: 2,78 - 5,55 t ₂ : ≥ 5

Area of application:

New build of Railway Vehicles and their components.
Manufacture & Supply of Energy Absorption Modules, Anti-Climbers, Crash Buffers, Couplers, Capsules and allied Welded Components and Assemblies.

Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Arjun Mahendran (IWE) - external	Ganesh R (level C)	-

Notes:

-

Register No.: PZVAR/15085/CL1/146/26/0

In Bratislava on 15.07.2026

Place and date of issue



Ing. Branislav Šimovič, IWE
Deputy head of certification body

General provisions:

The General Terms and Conditions of the PRVA ZVARAČSKÁ, a. s. apply in the currently valid version.

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